

Material: ASTM A 744 Grade CF8

Standard Specification for Castings, Iron-Chromium-Nickel, Corrosion Resistant, for Severe Service

Group: Ferrous Stainless Steel Alloys

Sub Group: ASTM A 744 Grade CF8 Iron-Chromium-Nickel, Corrosion Resistant, for Severe Service

Application: Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry: Casting

Chemical Composition		
Carbon	C %	0.080 max.
Silicon	Si %	2.000 max.
Manganese	Mn %	1.500 max.
Phosphorus	P %	0.040 max.
Sulphur	S %	0.040 max.
Chromium	Cr %	18.000 - 21.000
Nickel	Ni %	8.000 - 11.000
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment	
Solution Annealing	

Mechanical Properties	
Tensile Strength in Mpa	485 min.
Yield Strength in Mpa	205 min.
Elongation in %	35 min.
Reduction of Area in %	-
Hardness in BHN	-
Impact in Joule	10 J @ RT

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
J92600	UNS	USA	Casting
304	AISI	USA	Bar, Wire, Strip, Slit, Plate, Sheet and Forging
1.4308	DIN	Germany	Casting
1.4301	EN	European Union	Forging
304 S 11	BS	British	Bright Bars, Hot Rolled and Cold Rolled Coil
SUS 304	JIS	Japan	Hot Rolled Equal Leg Angles
08CH18N10	GOST	Russia	Pipes, Fittings, Bar, Sheet and Forging

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Customer Care: +91-99090 45075 Email: info@icastllp.com



+91-99090 45075



info@icastllp.com



ICAST ALLOYS LLP, Plot 2527, Road H1, Kranti Gate, GIDC Metoda, Lodhika, Rajkot-360021, Gujarat, India